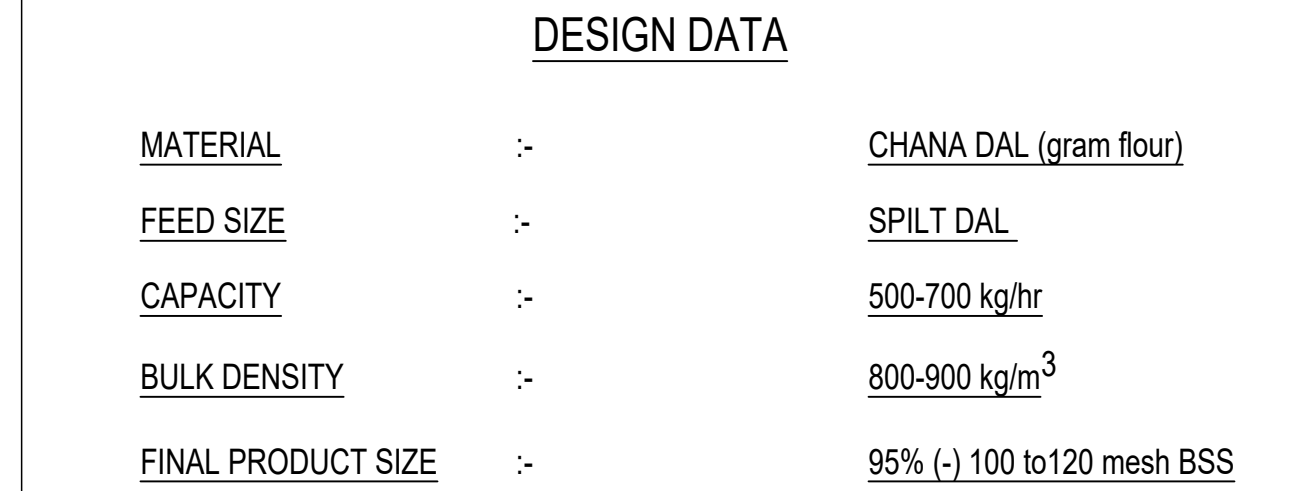
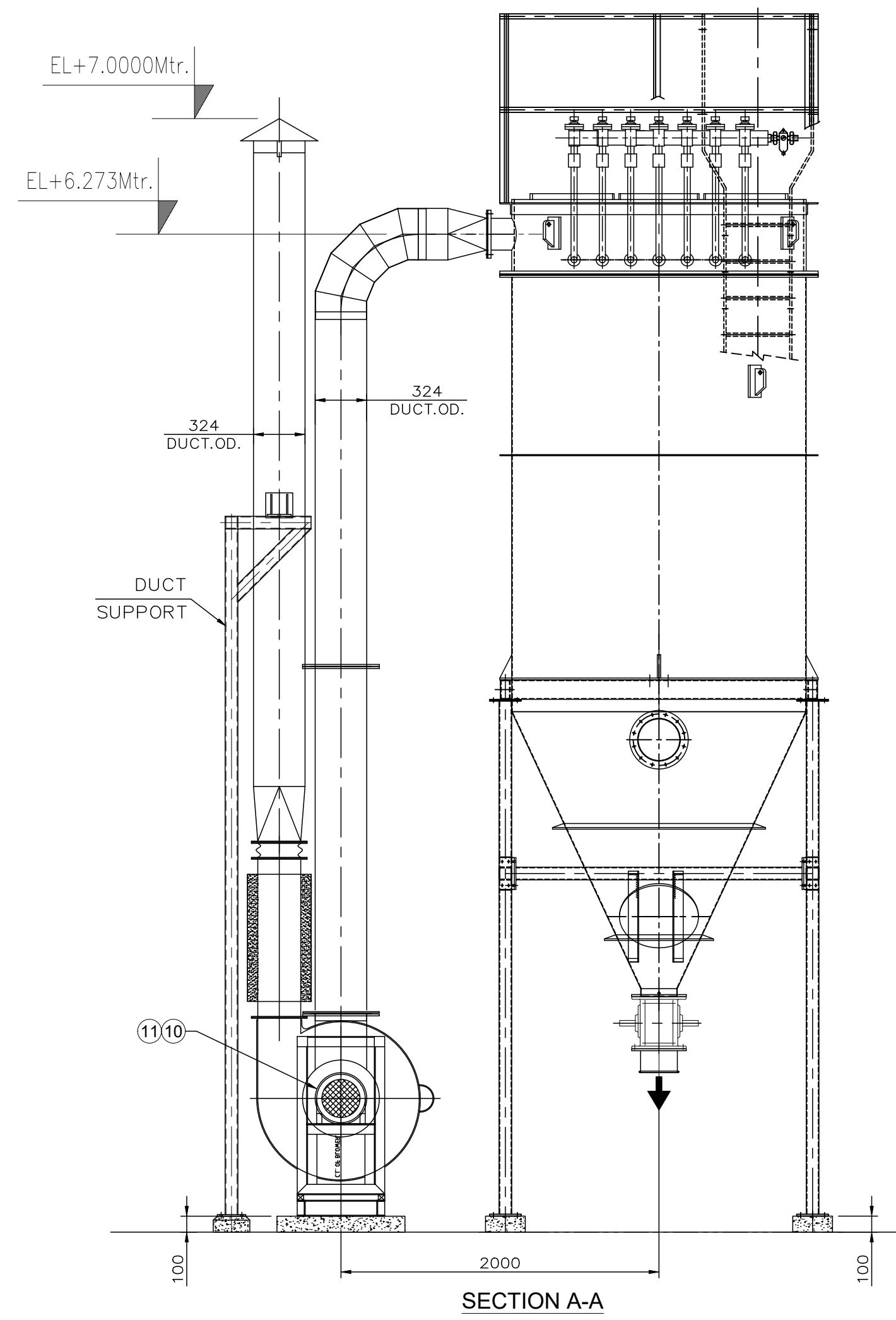


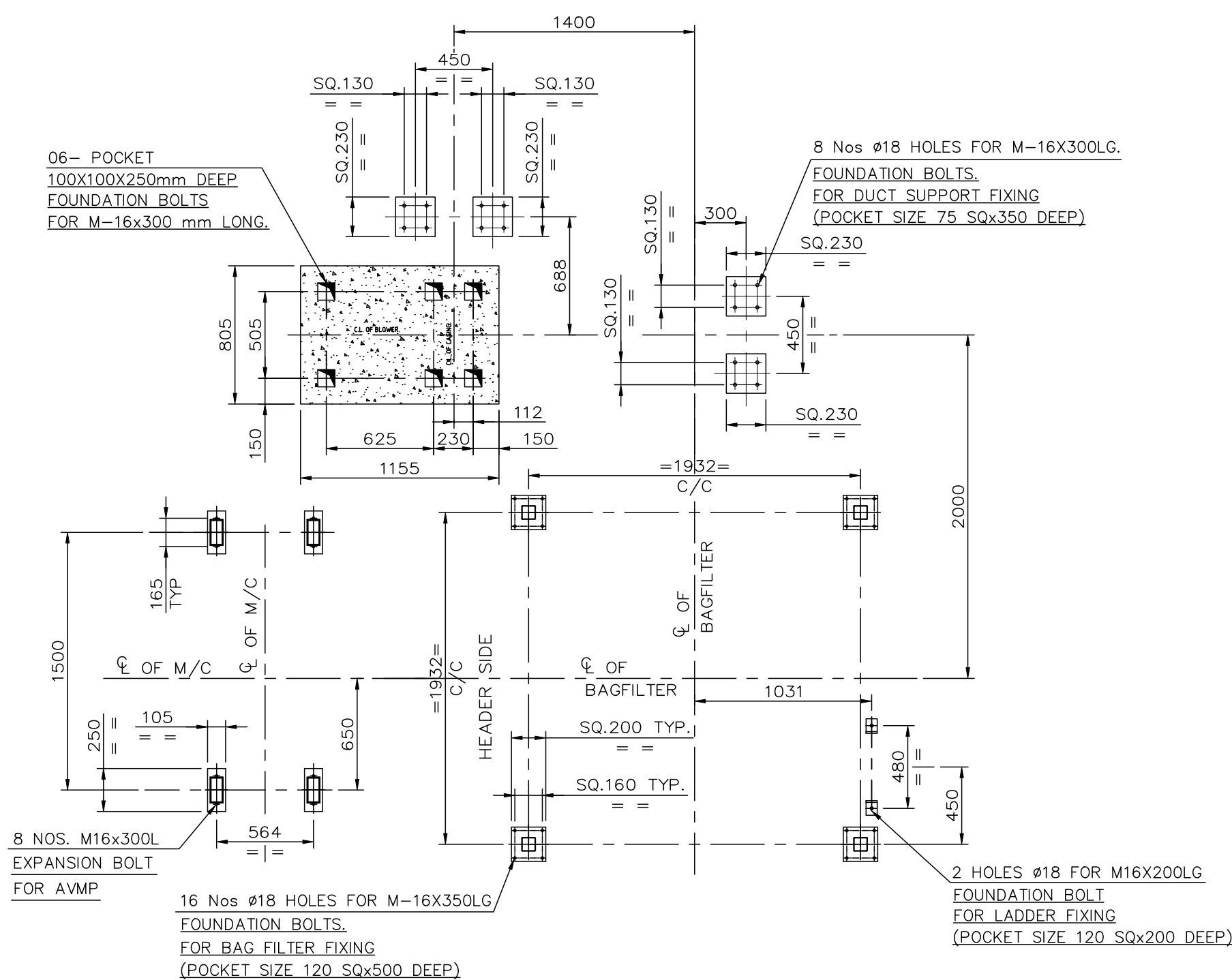


EQUIPMENT	LOAD IN KG.	
	STATIC	OPERATING
30ACM	900	2250
BAG FILTER+RAL AL200	2500	3500
FAN	615	800

OPTION-1

NOTES:--

- # ALL DIMENSIONS ARE IN MM UNLESS NOTED.
DO NOT SCALE THE DRAWING.
IF IN DOUBT,PLEASE ASK.
ALL DUCTING TO BE SUPPORTED BY CLIENT SUITABLY AT SITE.
★ # COMPRESSED AIR REQD. 17NM³/Hr CLEAN DRY & OIL FREE
COMPRESSED TO 6TO 8kg/cm²g TO BE ARRANGED BY CLIENT.
ALL MOTORS ARE SUITABLE TO 3Ph,415V ±10%,50Hz ±5% SUPPLY
WITH IP-55 ENCLOSURE,F-CLASS INSULATION,45° AMBIENT
GASKET — WHITE NEOPRENE RUBBER FOOD GRADE
PAINT SPECIFICATION—COAT 1— EPOXY GREY EP8214 PRIMER W HARDENER
COAT 2 — PU WHITE RA19003 GL W HARDENER.



FOUNDATION PLAN @EL.+100 MM LVL.
(EXCEPT MILL)

UNSPECIFIED DEVIATIONS LINEAR DIMENSION			ALL DIMENSION ARE IN MM. DEBUR CORNERS 0.345"											
TOLERANCE			UNSPECIFIED CHAMFERS 0.545"											
FRACTION			UNSPECIFIED IF # IN DUT, ASK											
MACHINING			PROPRIETARY AND CONFIDENTIAL											
FABRICATION			THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF REPRODUCTION IN PART OR AS A WHOLE WITHOUT PERMISSION OF THE WRITER PROHIBITED											
ROUGNESS GRADE NO.			N12	N15	N10									
ROUGNESS VALUE			50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
ROUGNESS SYMBOL														


RIECO INDUSTRIES LTD.
 1162/2 SHIVAJINAGAR,BEHIND OBSERVATORY,PUNE-411 005 (INDIA)

TITLE	<u>30 ACM PLANT LAYOUT</u>	CHECKED	NSP	05	11	2023
		APPROVED	NSP	05	11	2023

[illegible]